

Vendor -Plant: 0100 -No: 91001108
 Linamar Plettenberg GmbH
 Daimlerstr. 11
 58940 PLETTENBERG
 DEUTSCHLAND

Receiver -Plant: 100 -No.: 14550700
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

VAT-No.: DEL23840478 VAT-No.: IT04886850728

Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 23.476 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor

81261943	000010	2511109091	L246855	1.940	PC	S	SCHALTRAD 5.GANG	550004688501
17.01.2025		035611-900		970	PC	S		nt. wt.: 1.588 KG , gr. wt.: 1.761 KG
		CC: 250003072		970	PC	S		
		CC: 250003065		TEA-500256	PC	S	DCT300/P01850	
		CC: 2,000						
		Cast-Number: 276855						
		UC-Material: G017507X10						
		Text: Engineering Change Status -						
		Text: Customer Change No. 22_002817-01						
		Text: Supplier Index -						

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81261944	000010	M0144462	H277095	5.600	PC	S	ZAHNRAD 2.GANG	550004737201
17.01.2025		035626-900		560	PC	S		nt. wt.: 8.952 KG , gr. wt.: 9.816 KG
		CC: 250003111		560	PC	S		
		CC: 250003108		560	PC	S		
		CC: 250003102		560	PC	S		
		CC: 250003098		560	PC	S		
		CC: 250003093		560	PC	S		
		CC: 250003091		560	PC	S		
		CC: 250003087		560	PC	S		
		CC: 250003082		560	PC	S		
		CC: 250003075		560	PC	S		
		CC: 250003073		560	PC	S		
		CC: 10,000		TEA-500256	PC	S	DCT300/P01850	
		Cast-Number: 277095						
		UC-Material: G017314X10						
		Text: Engineering Change Status b						
		Text: Customer Change No. 24_000376-01						
		Text: Supplier Index -						

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KUEHNE+WAGEL S.r.l.
 Via dei Ciclamini, snc - 70026 Modugno (BA)
 27 GEN 2025
 Verifica su qualità e quantità

81263462	000010	2511123190	U648938	1.350	PC	S	SCHALTRAD 6.GANG	550004564002
17.01.2025		035539-900		1.350	PC	S		nt. wt.: 707 KG , gr. wt.: 793 KG
		CC: 250002270						

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423140

GR: Quant. Check: Rating Check:

EDI - ASN Note
(VDA 4912)

Load-No.: 123560

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 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO

VAT-No.: DE123840478

VAT-No.: IT04886850728

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 place of storage:
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 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 23.476 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

CC: 1,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 648938
 UC-Material: L017601X10
 Text: Engineering Change Status a
 Text: Customer Change No. CO_21_002676-01
 Text: Supplier Index -

81263470 000010 2511122790 1.920 PC S SCHALTRAD 4.GANG 550004688601
 17.01.2025 035612-900 K 276519 mt. wt.: 2.211 KG , gr. wt.: 2.471 KG
 CC: 250003139 640 PC S
 CC: 250003129 640 PC S
 CC: 250001408 640 PC S
 CC: 3,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 276519
 UC-Material: G017400X10
 Text: Engineering Change Status -
 Text: Customer Change No. 22_003385-01
 Text: Supplier Index -

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***** E N D *****
 Please email us back the delivery note incl. the filled confirmation at lpb.confirmations@linamar.com.
 We herewith certify receipt of the above-mentioned goods in _____ (city/town) on _____
 (date)
 Goods were accepted by _____ (Name, Surname).
 # #
 _____ (company stamp, signature, date)
 Rating Check:
 Quant. Check:

KUEHNENAGEL S.r.l.
 Via del C...
 (date) Admini, SNC-70026 Modugno (BA)
 27 GEN 2025
 "Ricevuto con riserva di
 verifica su quantità e quantità"

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)



Linamar Plattenberg GmbH, Postfach 1520, D-56815 Plattenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 6.GANG
(Part name: / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1231.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30005429
(order no. / No. De commande)

HBS-Teile.-Nr. 035539-900
(HBS-Part number: / N° du plan HBS:)
Änderungsindex a
(draw. notific. index / Indices du plan)
Lieferschein-Nr. 81263462/000010
(shipping advice no. / Bulletin de livraison)

Auftrag 1049816
(order no./ordre no.)
SAP UC-Material L017601X10
(SAP UC-material/SAP UC-material)
Lieferdatum 01/15/2025
(shipping date / Date de livraison)

Schmelzen-Nr. 648938
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess EVD/CC
(process flow / Procédé fabrication)

Stahlhersteller Lech-Stahlwerke GmbH
(steel mill / Aciérie)
Lieferspezifikation GCG_805000_02
(technical specification / Spécification de livraison)

Gießformat 240X240
(casting dim. / Dimension coulee)
Lieferzustand + FP Gießen isotherma
(delivery condition / Etat de livraison)

Rohmat.-abm. 42 Rund
(raw material dim. / Barre diamètre)
Umformgrad 41,6:1
(Diameter / diamètre)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2100	0.1700	1.2800	0.0120	0.0230	1.0300	0.0200	0.1000	0.0800	0.0060	0.0290	0.0100	0.0003	0.0060	0.0040	0.0000	0.0000	0.0017	0.0050	0.0010	0.0000	0.0010	0.0118	0.1700	1.0000

Härtbarkeit (hardnability / valeurs de trempabilité)

mm	1	1.5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	46.40	0.00	45.70	0.00	43.30	0.00	39.20	0.00	36.10	0.00	33.60	31.90	30.50	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00			DI-Wert (DI value / diamètre idéal)	0.00																	

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Geftige (part name / Désignation pièce)	FERRIT - PERLIT				Randentkohlung (decarburation / Décarburation)				
Korngröße (grain size / grosseur de grain)	Prim.	5	-	8	Sek.	8	-	9	0.000

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	
0.00	-	0.00

A(%)	
0.00	0.00

Z(%)	
0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	0	0	174.0

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Av(J)	bei T(°C)	
0.00	0.00	0.00

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	0.00

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0 F.OXIDE
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Datum
(date / Date)

01/17/2025

Maschinell erstellt, daher gültig ohne Unterschrift /
Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector
WT - i. V. Fiefeck, Benjamin

Page 1 of 1

