

(VDA 4912)  
 Vendor -Plant: 0100 Receiver -Plant: 100  
 -No: 91001108 -No.: 1450700  
 Linamar Plettenberg GmbH  
 Dalmlerstr. 11  
 58840 PLETTENBERG  
 DEUTSCHLAND  
 Magna PT S.P.A.  
 Via del Ciclaimini, 4  
 Zona Industriale  
 I-70026 MODUGNO  
 VAT-No.: DE123840478 VAT-No.: IT04886850728  
 Unloading Area: 14248  
 place of storage:  
 Consumption:  
 Dispatch Type:  
 Forw. Agent Name:  
 -Number:  
 Gross Weight:  
 Truck Company  
 Schweitzer GmbH & Co.  
 16070077  
 23.727 KG

ASN-No	-Pos	Sup. Ref. No.	Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
81227707	000010	2511123130		5.400	PC	S	SCHALTRAD 6. GANG	
21.08.2024		035539-900						
		CC: 240056451		1.350	PC	S		550004564002
		CC: 240056233		1.350	PC	S		nt. wt.: 2.886 KG
		CC: 240056225		1.350	PC	S		gr. wt.: 3.228 KG
		CC: 240054748		1.350	PC	S		
		CC: 4,000						
		Cast-Number: 646778						
		UC-Material: I017169X10						
		Text: Engineering Change Status a						
		Text: Customer Change No. C0_21_002676-01						
		Text: Supplier Index -						

180317806 **P**  
 5013639286  
 Cast-Number: 646778  
 UC-Material: I017169X10  
 Text: Engineering Change Status a  
 Text: Customer Change No. C0\_21\_002676-01  
 Text: Supplier Index -  
 550004564002  
 nt. wt.: 2.886 KG  
 gr. wt.: 3.228 KG

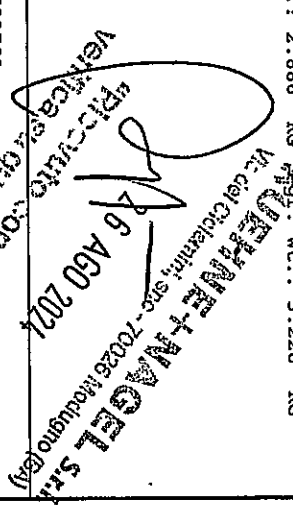
81227728 000010 2511109091 1.940 PC S SCHALTRAD 5. GANG  
 21.08.2024 035611-900  
 CC: 240055086  
 CC: 240055072  
 CC: 2,000  
 Cast-Number: 275268  
 UC-Material: G017202X10  
 Text: Engineering Change Status -  
 Text: Customer Change No. 22\_002817-01  
 Text: Supplier Index -  
 550004688501  
 nt. wt.: 1.566 KG  
 gr. wt.: 1.740 KG

180317807 **G**  
 5013639377  
 Cast-Number: 275268  
 UC-Material: G017202X10  
 Text: Engineering Change Status -  
 Text: Customer Change No. 22\_002817-01  
 Text: Supplier Index -  
 550004688501  
 nt. wt.: 1.566 KG  
 gr. wt.: 1.740 KG

81227730 000010 2511122790 5.120 PC S SCHALTRAD 4. GANG  
 21.08.2024 035612-900  
 CC: 240057096  
 CC: 240057090  
 CC: 240057084  
 CC: 240057082  
 CC: 240057075  
 CC: 240055063  
 CC: 240055059  
 CC: 240055051  
 CC: 8,000  
 TBA-500256  
 TBA-500256  
 DCT300/P01850  
 550004688601  
 nt. wt.: 5.927 KG  
 gr. wt.: 6.620 KG

180317808 **G**  
 5013639378  
 Cast-Number: 275268  
 UC-Material: G017202X10  
 Text: Engineering Change Status -  
 Text: Customer Change No. 22\_002817-01  
 Text: Supplier Index -  
 550004688601  
 nt. wt.: 5.927 KG  
 gr. wt.: 6.620 KG

GR: Quant. Check: Rating Check:



Stamp: "RECEIVED" and "MAGEL S.R.L." with a signature and date "26 AGO 2024".

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Linarar Plettenberg GmbH, Postfach 1520, D-59815 Plettenberg



Company

Magna PT S.p.A.  
Via dei Ciclamini, 4  
Zona Industriale  
I-70026 Modugno

Artikel SCHALTRAD 6.GANG

(Part name / Désignation pièce)  
Kd.-Zg.-Nr. 251.1.1231.90  
(customer part number / No. du plan client)  
Kd.-Auftr.-Nr. 30005429  
(order no. / No. De commande)

HBS-Teile-Nr. 035539-900

(HBS-Part number: / N° du plan HBS)  
Änderungsindex a  
(draw. notfic. index / indice du plan)  
Lieferschein-Nr. 81227707/000010  
(shipping advice no. / Bulletin de livraison)

Auftrag 1048317

(order no./ordre no.)  
SAP UC-Material L017169X10  
(SAP UC-material/SAP UC-material)  
Lieferdatum 08/13/2024  
(shipping date / Date de livraison)

Stückzahl 5,400

(quantity / Quantité)

Stahlhersteller Lech-Stahlwerke GmbH

(steel mill / Acierier)

Werkstoff ZOMNCRSS5  
(steel grade / Qualité)

Herstellprozess EVD/CC  
(process flow / Procédé fabrication)

Giäßformat 240X240  
(casting dim. / Dimension coulée)

Rohmat.-abm. 42 Rund  
(raw material dim. / Barre diamètre)

Lieferspezifikation GCG\_805000\_Q2  
(technical specification / Spécification de livraison)

Lieferzustand +FP Glühen isotherma  
(delivery condition / Etat de livraison)

Umfarmgrad 41,6:1  
(Diameter / diamètre)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1700	1.2700	0.0100	0.0220	1.1000	0.0300	0.1200	0.1000	0.0050	0.0260	0.0100	0.0003	0.0050	0.0040	0.0000	0.0000	0.0021	0.0080	0.0000	0.0000	0.0008	0.0106	1.6000	10.000

Härtebarkeit (hardenability / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.70	0.00	45.00	0.00	43.20	0.00	39.50	0.00	36.40	0.00	34.00	32.20	30.80	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Fdyn	0.00	-	0.00																					

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Getfuge (part name / Désignation pièce)	FERRIT - PERLIT	Randentkohlung (decarburation / Decarburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5	-	8
			9
			10

Reinheitsgrad (degree of purity / Degré de Pureté)	K3=0 F.OXIDE

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm <sup>2</sup> )	0.00	0.00

Rp0.2(N/mm <sup>2</sup> )	0.00	0.00

AI(%)	0.00	0.00

ZI(%)	0.00	0.00

AV(J)	0.00	0.00

bei T(°C)	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschritt (specification / Spécification)	152.0	-	201.0	HBW
Ergebnis (result / Résultat)	153.0	-	175.0	HBW

Kernhärte (core hardness / dureté centre)

Vorschritt (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat)	0.00	-	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschritt (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat)	0.00	-	0.00

Datum 08/21/2024  
(date / Date)

Maschinell erstellt, daher gültig ohne Unterschrift /  
Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector  
WT - I. A. Fiebeck, Benjamin

