

Vendor -Plant: 0100 Receiver -Plant: 100
 -No: 91001108 -No.: 14550700
 Linamar Plattenberg GmbH Magna PT S.P.A.
 Dalmierstr. 11 Via dei Ciclamini, 4
 58840 PIETTENBERG Zona Industriale
 DEUTSCHLAND I-70026 MODUGNO
 VAT-No.: DE123840478 VAT-No.: IT04886850728
 Unloading Area: 14248
 Place of storage:
 Consumption: Truck Company
 Dispatch Type: Schweitzer GmbH & Co.
 Forw. Agent Name:
 -Number: 16070077
 Gross Weight: 22.613 KG

ASN-No	-Pos	Sup. Ref. No. Cust.	Quant.	UM	V/G	Name of delivery	Purch. Ord. Nr.
		Suppl. Ref. No. Vend.				Add. Data Vendor	
		Pack. Mat. -Quant.	- Number Cust.			-Number Vendor	

CC: 2,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 646778
 UC-Material: L016986X20
 Text: Engineering Change Status C
 Text: Customer Change No. C018986_MIP_1
 Text: Supplier Index -

81214891	000010	2511108891	1.920	PC	S	SCHALTRAD 4. GANG	550004688701
03.07.2024		035613-900					nt. wt.: 2.456 KG, gr. wt.: 2.713 KG
		CC: 240046688	640	PC	S		
		CC: 240046685	640	PC	S		
		CC: 240046679	640	PC	S		
		CC: 3,000		PC			
		Cast-Number: 274505					
		UC-Material: G016907X10					
		Text: Engineering Change Status -					
		Text: Customer Change No. 22_0033385-01					
		Text: Supplier Index -					

***** E N D *****
 Please email us back the delivery note incl. the filled confirmation at lpb.confirmations@linamar.com.
 We herewith certify receipt of the above-mentioned goods in _____ (city/town) on _____ (Name, Surname).
 Goods were accepted by _____ # _____

_____ (company stamp, signature, date)
 Quant. Check: _____ Rating Check: _____

550004688701
 nt. wt.: 2.456 KG, gr. wt.: 2.713 KG
 VERIFICA SU QUALITÀ E QUANTITÀ
 "Ricevuto con riserva di
 VERIFICA SU QUALITÀ E QUANTITÀ"
 DO LUIGI
 Via del Ciclamini, SNC - 70026 Modugno (BA)

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Linamar Pleitenberg GmbH, Postfach 1520, D-58815 Pleitenberg



Company
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 Modugno

Artikel SCHALTRAD 4.GANG
 (Part name / Designation pièce)
Kd.-Zg.-Nr. 251.1.1088.91
 (customer part number / No. du plan client)

HBS-Teile.-Nr. 035613-900
 (HBS-Part number: / Nr du plan HBS)
Änderungsindex -
 (draw. notific. index / Indice du plan)

Auftrag 1047573
 (order no./ordre no.)
SAP UC-Material G016907X10
 (SAP UC-material/SAP UC-material)

Stückzahl 1,920
 (quantity / Quantité)

Stahlhersteller Georgsmarienhütte GmbH
 (steel mill / Aciererie)

Schmelzen-Nr. 274505
 (order no. / No. De commande)
Schmelzen-Nr. 274505
 (heat number / No. de Coulee)

Schmelzen-Knz.
 (heat code / Repère de Coulee)
Herstellprozess EV/AK.
 (process flow / Procédé fabrication)

Gießformat 245X245
 (casting dim. / Dimension coulee)
Lieferzustand + FP Glühen isotherma
 (delivery condition / Etat de livraison)

Rohmat.-abm. 48 Rund
 (raw material dim. / Barre diamètre)
Umformgrad 32,8:1
 (diameter / diamètre)

Lieferspezifikation TS_805000_02
 (technical specification / Spécification de livraison)

Schmelzeanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.0900	1.2400	0.0160	0.0260	1.1700	0.0600	0.1600	0.1700	0.0080	0.0350	0.0070	0.0003	0.0010	0.0090	0.0000	0.0000	0.0000	0.0060	0.0001	0.0000	0.0006	0.0110	1.9000	7.0000

Härtebarkeit (hardness / valeurs de trempabilité)

mgn	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.50	0.00	44.80	0.00	43.50	0.00	40.50	0.00	37.00	0.00	34.80	32.90	31.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Designation pièce)	FERRIT-PERLIT	Randentkohlung (decarburation / Decarburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5	-	8
		8	9

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	0.00	Rp0.2(N/mm ²)	0.00
0.00	-	0.00	0.00

A(%)	0.00
0.00	-

Z(%)	0.00
0.00	-

Av(J)	0.00	bei T(°C)	0.00
0.00	-	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	-	201.0	HBW
Ergebnis (result / Résultat)	0	159.0	-	166.0
	0		0	HBW

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	-	0.00
Ergebnis (result / Résultat) <td>0.00 <td>-</td> <td>0.00</td> </td>	0.00 <td>-</td> <td>0.00</td>	-	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

Vorschrift (specification / Spécification)	0.00	-	0.00	mm
Ergebnis (result / Résultat) <td>0.00</td> <td>-</td> <td>0.00</td> <td>mm</td>	0.00	-	0.00	mm

Datum 07/03/2024
 (date / Date)

Maschinell erstellt, daher gültig ohne Unterschrift /
 Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector
 Wt - i. A. Dillmann, Johannes

