

312990

GETRAG Production Part Approval
DIMENSIONAL TEST RESULTS

Organization: GETRAG	Part Number: 2506517635
Supplier/Vendor Code: GETRAG Modugno	Part Name: INPUT 2
INSPECTION FACILITY: NA	Design Record Change Level: 3 Index (f) 22/10/2014 Engineering Change Documents:
Organization Measurement Results (Data)	

Item	Dimension/Specification	Specification / Limits		Test Date	Qty. Tested	1	2	3	4	5	Test distruttivo	Ok	Not Ok
1	Rz 6,3-16	6,3μ	16μ		5	10,6	10,7	10,2	10,7	12,4		ok	
	Rmax 25	0,00	25μ		5	11,4	11,3	11,4	11,5	19,1		ok	
2	Dettaglio "Q"	-	-		5	ok	ok	ok	ok	ok		ok	

SIGNATURE	TITLE	DATE
G. Cicirelli	QPE	27/11/2014

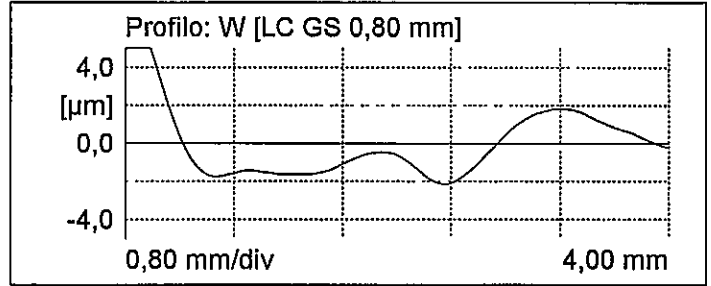
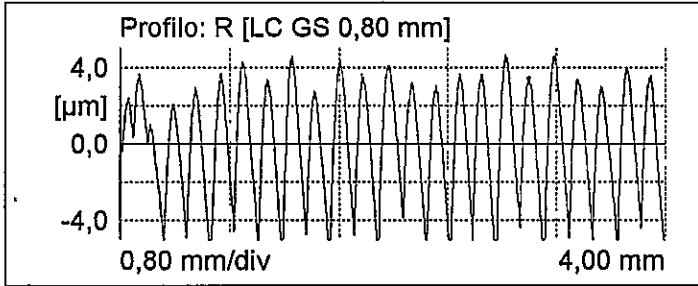


Componente:	INPUT SHAFT 2
Tecnologia:	080_TORNITURA HARD
Sequenza Diametri:	Ø 28
Numero:	5176 P2.1
Operatore:	TURNO D
Data, ora:	19/11/2014, 13:25
Tastatore:	MFW-250 x 2.0 CAL
Nome file:	C:\CONCEPT\INONAME.PCD

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS1-2

PARAMETRI GENERALI		
LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm



Ø 28mm		
Ra	2,4 µm	
Rmax	11,4 µm	0,0
Rz	10,6 µm	6,3

Ø 28mm	
Wt	9,5 µm

PERTHOMETER CONCEPT

MACCHINA: MOA 416121 002



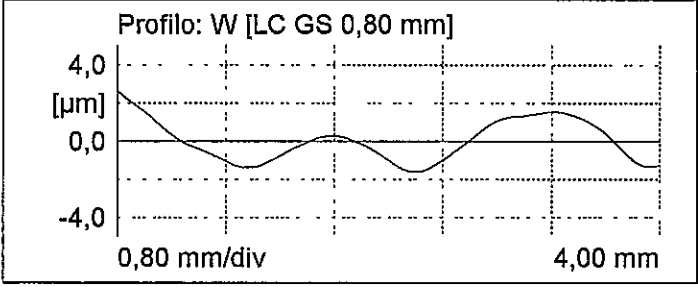
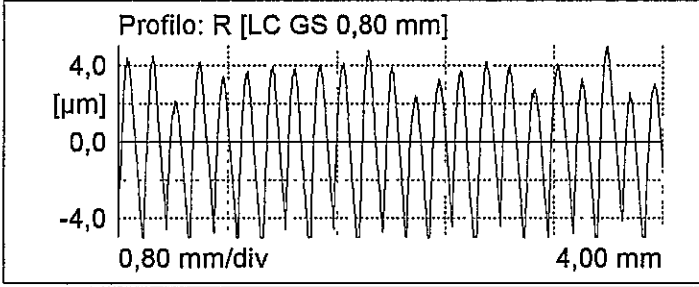
Componente: INPUT SHAFT 2
Tecnologia: 080_TORNITURA HARD
Sequenza Diametri: Ø 28

Numero: 5176 P2.2
Operatore: TURNO D
Data, ora: 19/11/2014, 13:27
Tastatore: MFW-250 x 2.0 CAL
Nome file: C:\CONCEPT\NONAME.PCD

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS1-2

PARAMETRI GENERALI		
LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm



Ø 28mm			
Ra	2,5 µm		
Rmax	11,3 µm	0,0	25,0
Rz	10,7 µm	6,3	16,0

Ø 28mm	
Wt	4,2 µm

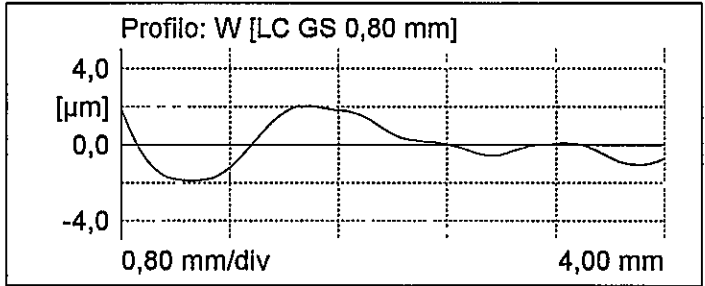
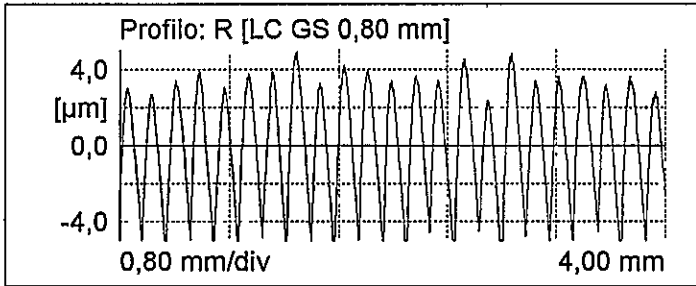


Componente:	INPUT SHAFT 2
Tecnologia:	080_TORNITURA HARD
Sequenza Diametri:	Ø 28
Numero:	5176 P2, 3
Operatore:	TURNO D
Data, ora:	19/11/2014, 13:28
Tastatore:	MFW-250 x 2.0 CAL
Nome file:	C:\CONCEPT\NONAME.PCD

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS1-2

PARAMETRI GENERALI		
LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm



Ø 28mm			
Ra	2,4 µm		
Rmax	11,4 µm	0,0	25,0
Rz	10,2 µm	6,3	16,0

Ø 28mm	
Wt	3,9 µm

PERTHOMETER CONCEPT

MACCHINA: MOA 416121 002

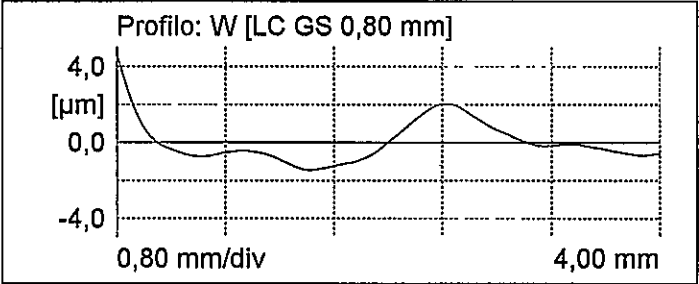
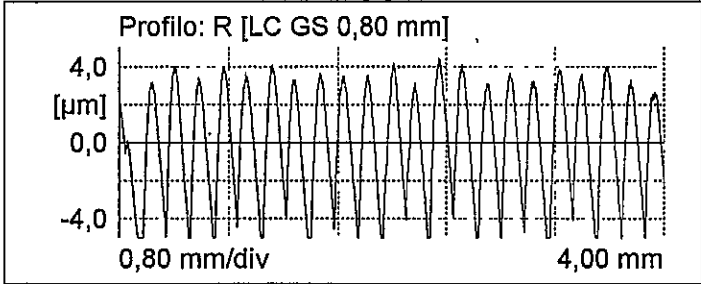


Componente:	INPUT SHAFT 2
Tecnologia:	080_TORNITURA HARD
Sequenza Diametri:	Ø 28
Numero:	5176 P2.4
Operatore:	TURNO D
Data, ora:	19/11/2014, 13:28
Tastatore:	MFW-250 x 2.0 CAL
Nome file:	C:\CONCEPT\NONAME.PCD

Via dei Ciclamini, 4 Modugno (BA)

Sala Metrologica GPS1-2

PARAMETRI GENERALI		
LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm



Ø 28mm			
Ra	2,4 µm		
Rmax	11,5 µm	0,0	25,0
Rz	10,7 µm	6,3	16,0

Ø 28mm	
Wt	6,1 µm

PERTHOMETER CONCEPT

MACCHINA: MOA 416121 002



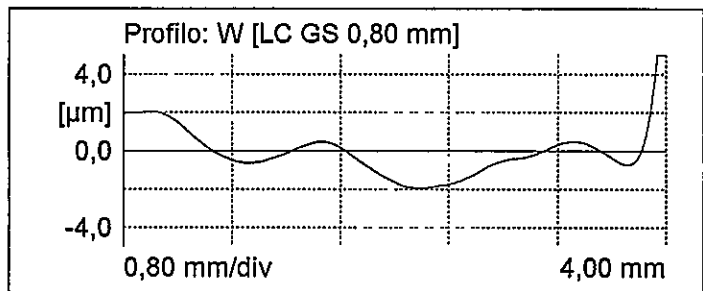
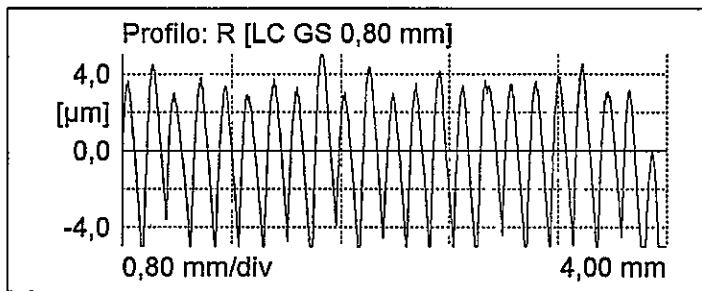
Componente: INPUT SHAFT 2
Tecnologia: 080_TORNITURA HARD
Sequenza Diametri: Ø 28

Via dei Ciclamini, 4 Modugno (BA)

Numero: 5176 p2.5
Operatore: TURNO D
Data, ora: 19/11/2014, 13:29
Tastatore: MFW-250 x 2.0 CAL
Nome file: C:\CONCEPT\NONAME.PCD

Sala Metrologica GPS1-2

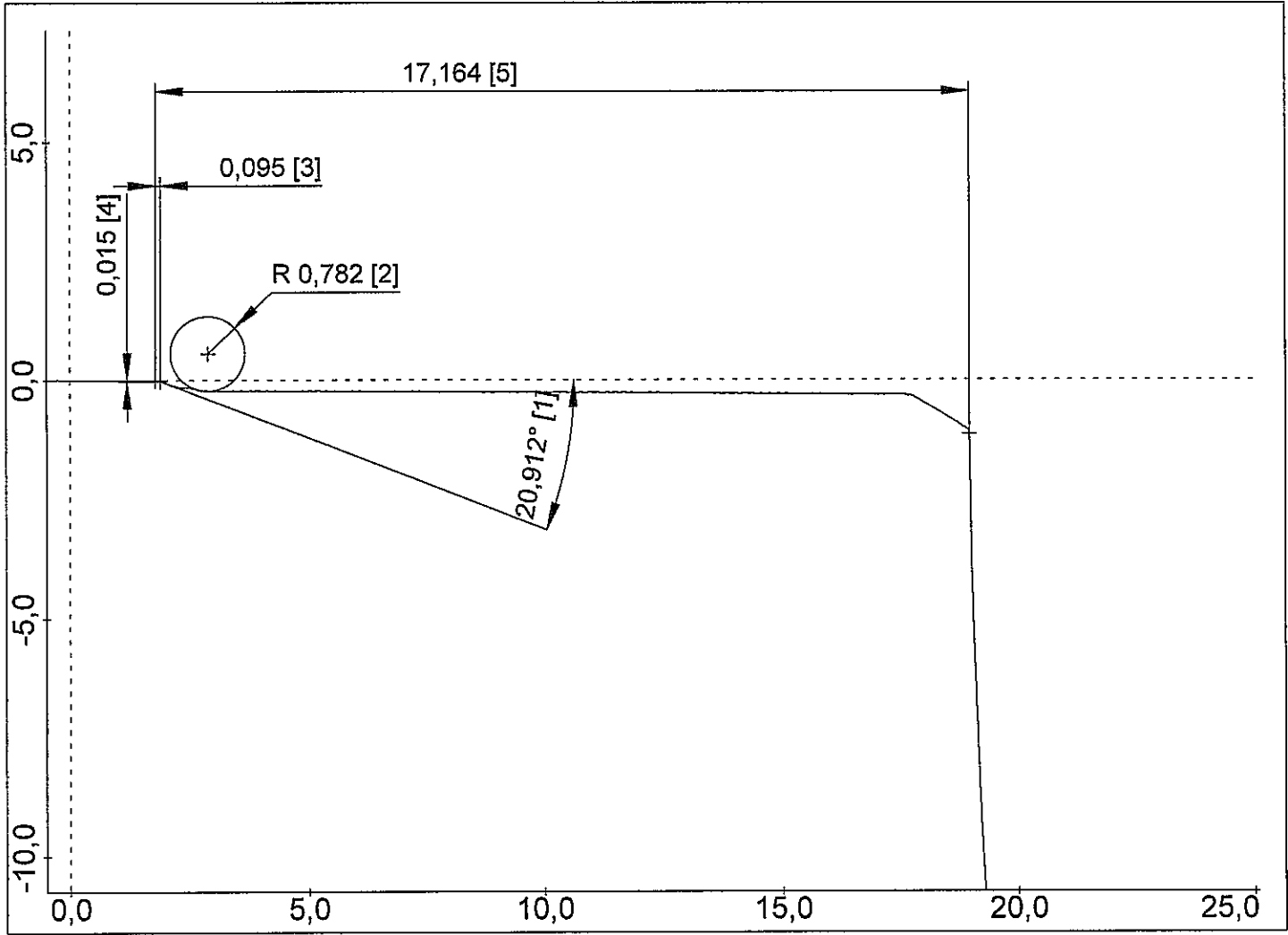
PARAMETRI GENERALI		
LC (GS)	0,80	mm
LT	5,60	mm
LM	4,00	mm
Z	5	
VB	±500	µm



Ø 28mm			
Ra	2,5 µm		
Rmax	19,1 µm	0,0	25,0
Rz	12,4 µm	6,3	16,0

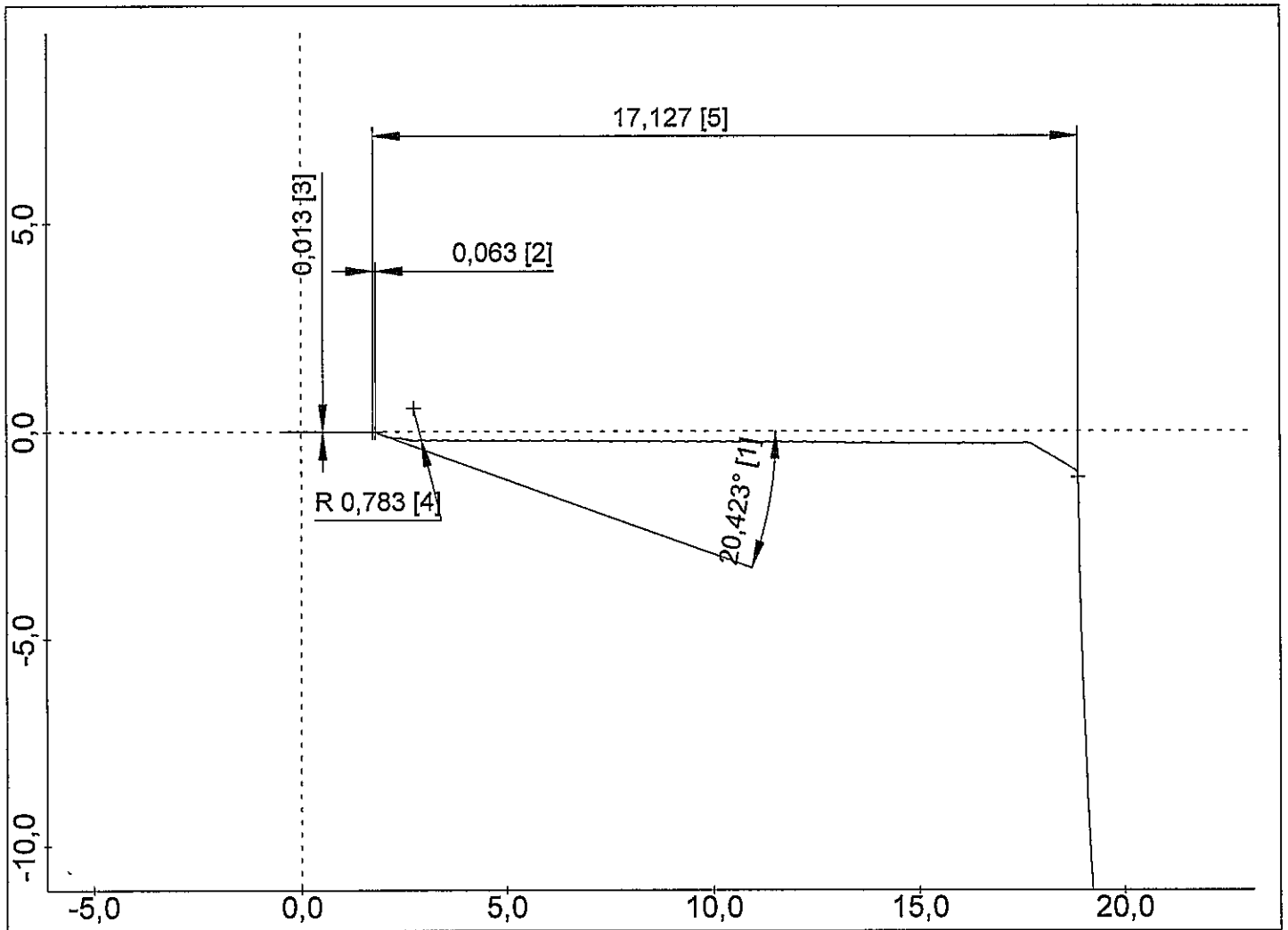
Ø 28mm	
Wt	13 6 µm

Oggetto:	IS 2
Numero:	5176 PPAP PZ.1
Operatore:	TURNO D
Data, ora:	27.11.2014, 07:49
Nota:	Q-2
Tastatore:	PCV 350 / 21 mm
Macchina:	MOA 416120 001



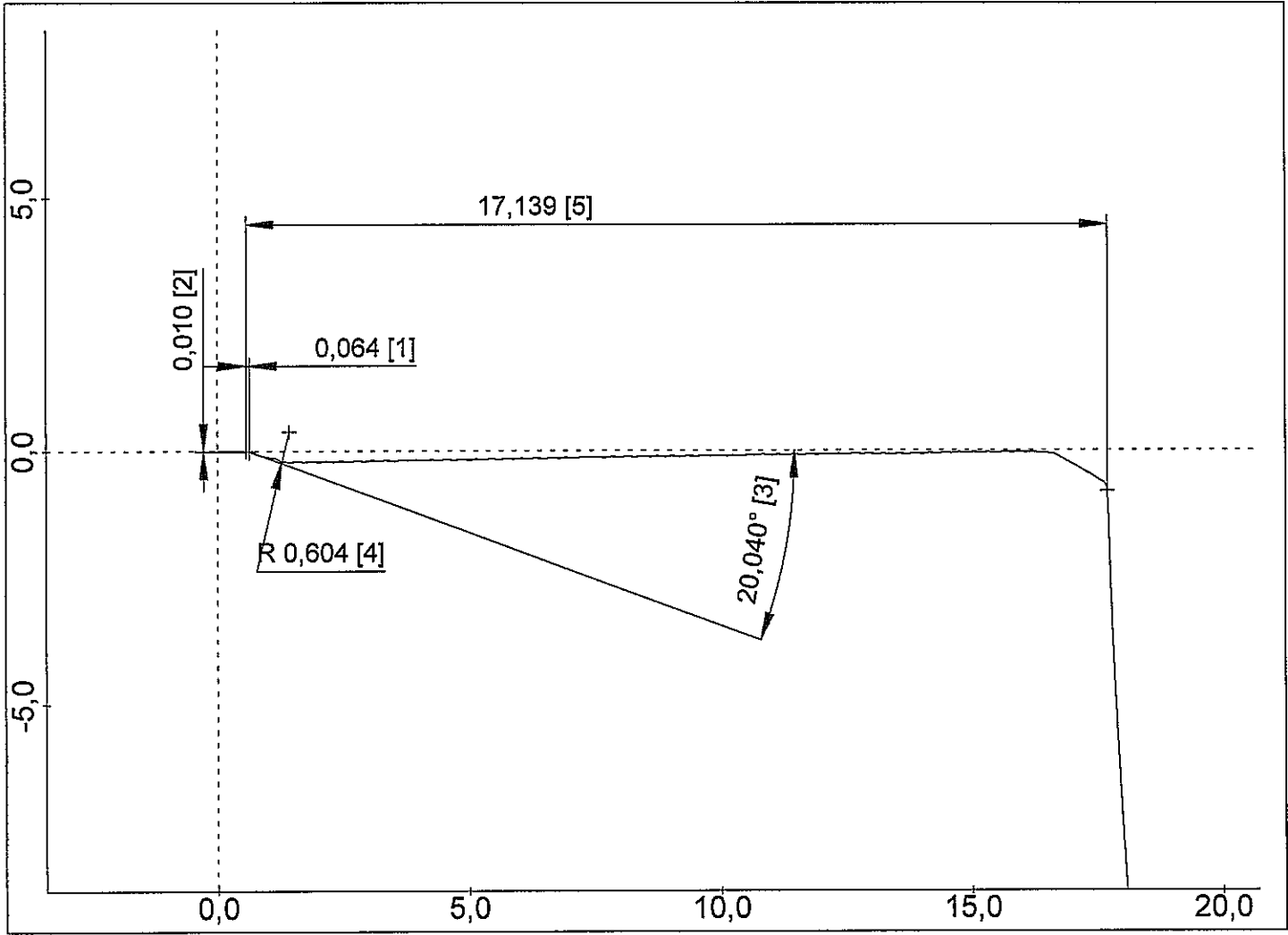
PERTHOMETER CONCEPT

Oggetto:	IS 2
Numero:	5176 PPAP PZ.2
Operatore:	TURNO D
Data, ora:	27.11.2014, 07:56
Nota:	Q-2
Tastatore:	PCV 350 / 21 mm
Macchina:	MOA 416120 001



PERTHOMETER CONCEPT

Oggetto:	IS 2
Numero:	5176 PPAP PZ.3
Operatore:	TURNO D
Data, ora:	27.11.2014, 08:00
Nota:	Q-2
Tastatore:	PCV 350 / 21 mm
Macchina:	MOA 416120 001



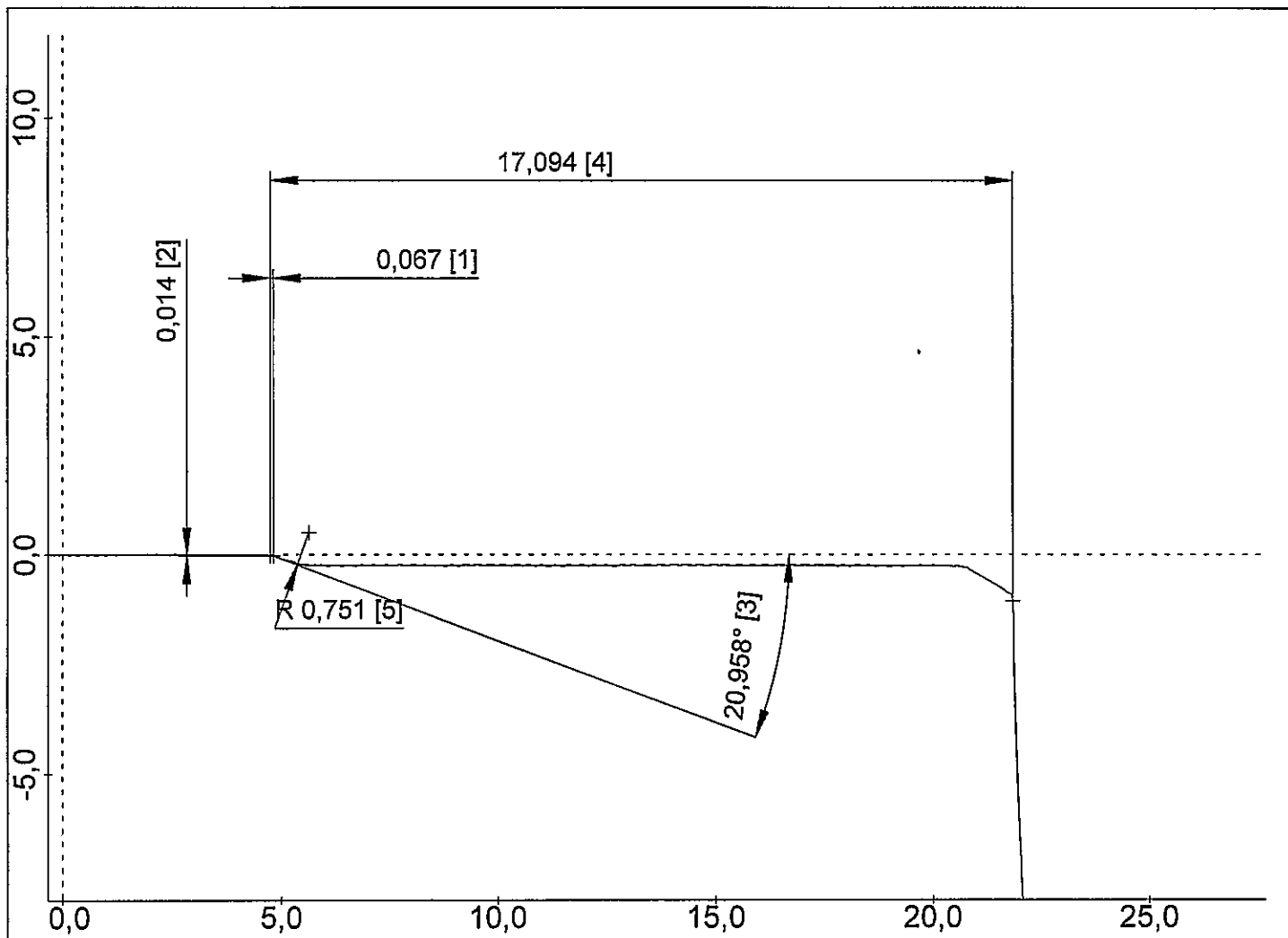
PERTHOMETER CONCEPT



Via dei Ciclamini 4, Modugno (BA)

Oggetto: IS 2
Numero: 5176 PPAP PZ.4
Operatore: TURNO D
Data, ora: 27.11.2014, 08:08
Nota: Q-2
Tastatore: PCV 350 / 21 mm

Macchina: MOA 416120 001

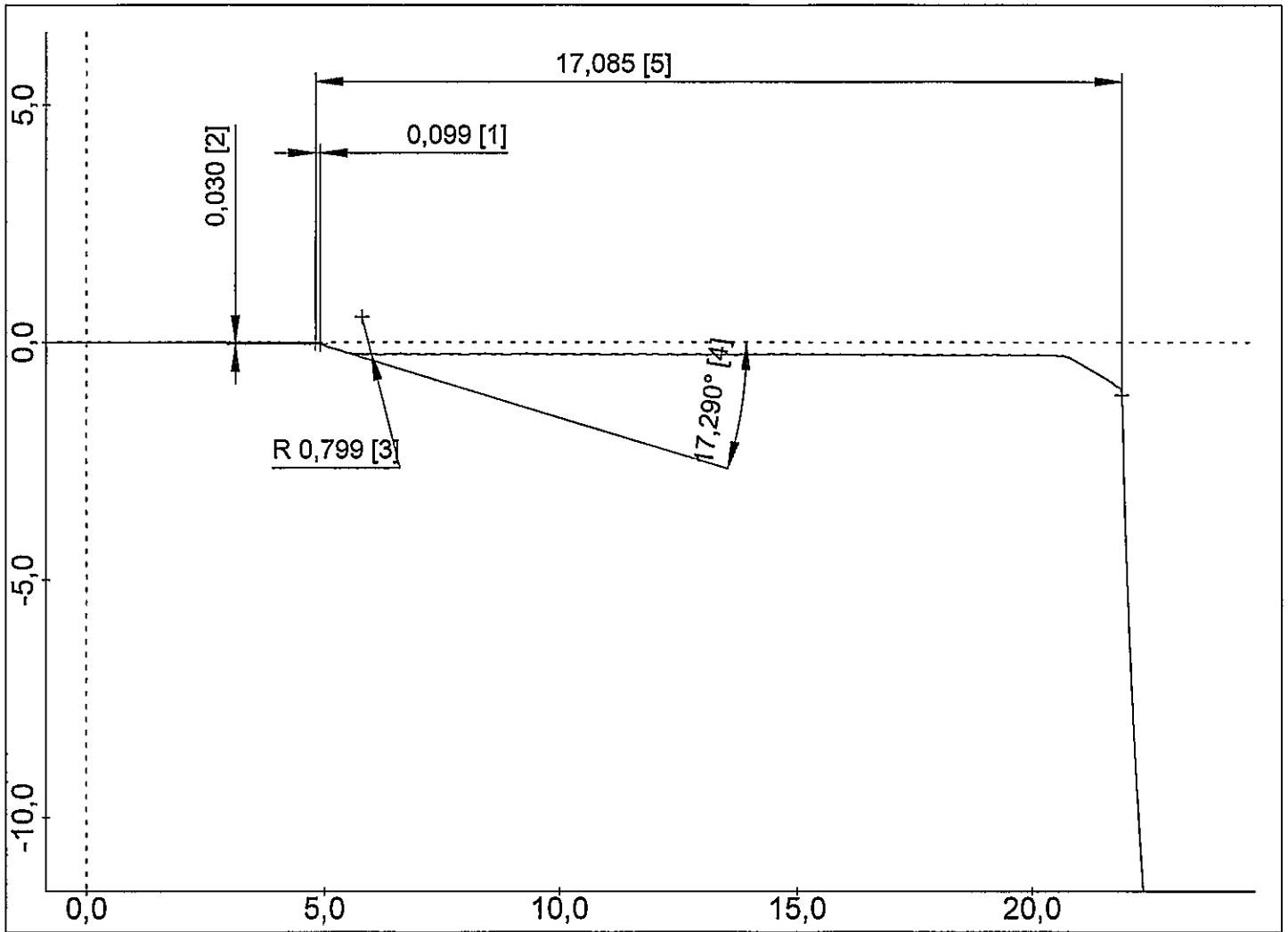


PERTHOMETER CONCEPT



Via dei Ciclamini 4, Modugno (BA)

Oggetto:	IS 2
Numero:	5176 PPAP PZ.5
Operatore:	TURNO D
Data, ora:	27.11.2014, 08:15
Nota:	Q-2
Tastatore:	PCV 350 / 21 mm
Macchina:	MOA 416120 001



PERTHOMETER CONCEPT