

312248

EDISON	Process Capability Study Plan DCT Gears	Side 1
Part -Nr.: 250.1.5188.76 Part Name: Speed gear 1st Supplier: ■■■ GETRAG Supplier Plant Name: BARI Creation Date: 27.05.2014 Revision Date: 30.05.2014		

SCIF #	Identification of Characteristics	Specified Tolerance	C _m /C _{mk} ≥ 1,67	Study #	Scheduled date	P _{pk} ≥ 1,67	Study #	Scheduled date	Measurement equipment	Results / Comments
1	Measurement over Balls Profil I	max. 132,401 min. 132,320	3.40			2.00			TEST BENCH	
2	Diameter 42,00	G6	3.44			2.01			ZEISS 3D	
3	Diameter 70,60	+0,010 -0,010	2.39			2.02			ZEISS 3D	
4	Length 19,75	+0,040 -0,040	1.97			1.93			ZEISS 3D	
5	Angle 7°	+0,030 -0,030	1.79			1.68			ZEISS 3D	
6	Length 28,400	+0,030 -0,030	6.52			3.67			ZEISS 3D	
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