

Receiver -Plant: 100 -Plant: 14248
 -No.: 14550700
 Magna PT S.p.A.
 Via dei Ciclamini, 4
 Zona Industriale
 I-70026 MODUGNO
 VAT-No.: IT04886850728
 Unloading Area: 14248
 place of storage:
 Consumption:
 Dispatch Type: Truck Company
 Forw. Agent Name: Schweitzer GmbH & Co.
 -Number: 16070077
 Gross Weight: 20.483 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date - Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

81104392	000010	2511108490	1.590	PC	S	ZAHNRAD 2.GANG	550003916202
07.07.2023	035309-900	CC: 230050767	530	PC	S		nt. wt.: 2.657 KG , gr. wt.: 2.916 KG
	180346464	CC: 230050764	530	PC	S		
	5012812940	CC: 230050759	530	PC	S		
		CC: 3,000	TBA-500256	PC		DCT300/P01850	
		Cast-Number: 267591					
		UC-Material: G015063X10					
		Text: Engineering Change Status C					
		Text: Customer Change No. C018986_MIP_1					
		Text: Supplier Index -					

378662

81104393	000010	2511108890	5.039	PC	S	SCHALTRAD 4.GANG	550003916002
07.07.2023	035310-900	CC: 230050827	559	PC	S		nt. wt.: 7.015 KG , gr. wt.: 7.704 KG
	180346465	CC: 230050809	640	PC	S		
	5012812941	CC: 230050805	640	PC	S		
		CC: 230050795	640	PC	S		
		CC: 230050788	640	PC	S		
		CC: 230050782	640	PC	S		
		CC: 230050286	640	PC	S		
		CC: 230050279	640	PC	S		
		CC: 8,000	TBA-500256	PC		DCT300/P01850	
		Cast-Number: 268460					
		UC-Material: G015257X10					
		Text: Engineering Change Status C					
		Text: Customer Change No. C018986_MIP_1					
		Text: Supplier Index -					

378665

81104395	000010	2511109090	3.880	PC	M	SCHALTRAD 5.GANG	550003915902
07.07.2023	035305-900	CC: 230049816	970	PC	M		nt. wt.: 3.519 KG , gr. wt.: 3.861 KG
	180346466	CC: 230049800	970	PC	M		
	5012812942	CC: 230049786	970	PC	M		
		CC: 230049247	970	PC	M		

378666

GR: Quant. Check: Rating Check:

Vendor -Plant: 0100 Receiver -Plant: 100 Unloading Area: 14248
 -No: 91001108 -No.: 14550700 place of storage:
 Linamar Plettenberg GmbH Magna PT S.p.A. Consumption:
 Daimlerstr. 11 Via dei Ciclamini, 4 Dispatch Type: Truck Company
 58840 PLETTENBERG Zona Industriale Forw. Agent Name: Schweitzer GmbH & Co.
 DEUTSCHLAND I-70026 MODUGNO -Number: 16070077
 VAT-No.: DE123840478 VAT-No.: IT04886850728 Gross Weight: 20.483 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. UM V/G Name of delivery Purch. Ord. Nr.
 -Date Suppl. Ref. No. Vend. Add. Data Vendor
 Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

CC: 4,000 TBA-500256 PC DCT300/P01850
 Cast-Number: 268862
 UC-Material: G015406X10
 Text: Engineering Change Status C
 Text: Customer Change No. C018986_MIP_1
 Text: Supplier Index -

81104396 000010 25111109390 1.850 X1 PC M SCHALTRAD 7.GANG 550003915702
 07.07.2023 035307-900 X PC M nt. wt.: 888 KG , gr. wt.: 980 KG
 180346 467 CC: 230050564 PC M
 CC: 1,000 TBA-500256 DCT300/P01850
 Cast-Number: 641733
 UC-Material: L015283X10
 Text: Engineering Change Status C
 Text: Customer Change No. C018986_MIP_1
 Text: Supplier Index -

81104397 000010 25111122490 1.590 X3 PC S ZAHNRAD 2.GANG 550004563901
 07.07.2023 035541-900 PC S nt. wt.: 2.548 KG , gr. wt.: 2.809 KG
 180346 468 CC: 230051224 PC S
 CC: 230051222 PC S
 CC: 230051208 PC S
 CC: 3,000 TBA-500256 DCT300/P01850
 Cast-Number: 268065
 UC-Material: G015256X10
 Text: Engineering Change Status a
 Text: Customer Change No. C0_21_002676-01
 Text: Supplier Index -

81104398 000010 2511123190 2.700 X2 PC S SCHALTRAD 6.GANG 550004564001
 07.07.2023 035539-900 PC S nt. wt.: 1.379 KG , gr. wt.: 1.550 KG
 180346 469 CC: 230050749 PC S
 CC: 230050737 PC S
 CC: 2,000 TBA-500256 DCT300/P01850
 Cast-Number: 640691

GR: Quant. Check: Rating Check:

Abnahmezeugnis 3.1 EN 10204 (Test certificate: / Certificat:)

Linemar Plattenberg GmbH, Postfach 1520, D-56815 Plattenberg

Company
Magna PT S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 5.GANG
(part name / Désignation pièce)
Kd.-Zg.-Nr. 251.1.1090.90
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30002067
(order no. / No. de commande)

HBS-Teile.-Nr. 035305-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex C
(draw. notific. index / Indices du plan)
Lieferschein-Nr. 81104395/000010
(shipping advice no. / Bulletin de livraison)

Auftrag 1044561
(order no./ordre no.)
SAP UC-Material G015406X10
(SAP UC-material/SAP UC-material)
Lieferdatum 06/29/2023
(shipping date / Date de livraison)

Schmelzen-Nr. 268862
(heat number / No. de Coulee)
Werkstoff 20MNCRS5
(steel grade / Qualité)

Schmelzen-Knz.
(heat code / Repère de Coulee)
Herstellprozess E/VAK.
(process flow / Procédé fabrication)

Rohmat.-abm. 48 Rund
(raw material dim. / Barre diamètre)
Umformgrad 32,8:1
(Diameter / diamètre)

Stahlhersteller Georgsmarienhütte GmbH
(steel mill / Aciérie)
Liefer spezifikation TS 805000 02
(technical specification / Spécification de livraison)

Gießformat 245X245
(casting dim. / Dimension coulee)
Lieferzustand +FP Gießen isotherm
(delivery condition / Etat de livraison)

Schmelzanalyse (cast analysis / Analyse de coulée)

%C	%Si	%Mn	%P	%S	%Cr	%Mo	%Ni	%Cu	%Sn	%Al	%V	%B	%Ti	%Nb	%W	%Co	%Sb	%As	%Pb	%Te	%Ca	%N	ppm H	ppm O
0.2000	0.1100	1.2300	0.0120	0.0250	1.1500	0.0500	0.1800	0.1500	0.0080	0.0000	0.0050	0.0003	0.0020	0.0090	0.0000	0.0000	0.0010	0.0070	0.0001	0.0000	0.0007	0.0130	2.3000	7.0000

Härtbarkeit (hardnability / valeurs de trempabilité)

mm	1	1,5	2	3	4	5	6	7	8	9	10	11	13	15	20	25	30	35	40	45	50			
HRC	0.00	45.50	0.00	44.60	0.00	42.80	0.00	39.40	0.00	36.20	0.00	34.10	32.40	31.30	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Fdyn	0.00	-	0.00																					

DI-Wert (DI value / diamètre idéal) 0.00

Metallographische Prüfungen (metallographical test / Examens métallographiques)

Gefüge (part name / Désignation pièce)	FERRIT-PERLIT GEFÜGE	Randentkohlung (decarburation / Décarburation)	0.000
Korngröße (grain size / grosseur de grain)	Prim. 5 - 8 Sek. 8 - 10		

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

RM (N/mm ²)	Rp0.2(N/mm ²)	A(%)	Z(%)
0.00	0.00	0.00	0.00

Oberflächenhärte (surface hardness / dureté superficielle)

Vorschrift (specification / Spécification)	152.0	201.0	HBW
Ergebnis (result / Résultat)	0	0	179.0

Kernhärte (core hardness / dureté centre)

Vorschrift (specification / Spécification)	0.00	0.00
Ergebnis (result / Résultat)	0.00	0.00

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

AV(J)	bei T(°C)
0.00	0.00

Vorschrift (specification / Spécification)	0.00	0.00	mm
Ergebnis (result / Résultat)	0.00	0.00	mm

Reinheitsgrad (degree of purity / Degré de Pureté)	K3_DIN_O = 0

Datum (date / Date)

07/07/2023

Maschinell erstellt, daher gültig ohne Unterschrift /

Computer generated, valid without signature / Délivré par ordinateur sans

Abnahmebeauftragter / Inspector

WT - i. A. Dillmann, Johannes

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