

001 5012 353303

À MAGNA
Cod.For. 91015057
05 DIC. 2022
"Ricevuto con riserva e verifica"
Firma *[Signature]*
Leggibile
Bosch Rexroth AG - D-97813 Lohr

Bolla di consegna

Magna PT S.p.A.
Via dei Ciclamini, 4
70026 MODUGNO BA
ITALIEN

*de arboris
fenu 11008*

Luogo di sped.	Bosch Rexroth AG Bgm. - Dr. - Nebel - Str. 2 97816 Lohr
N° documento/Data:	8027394186 / 28.11.2022
N° ordine/Data:	1014371649 / 21.11.2022
Ordine di:	Massimo Cesati
Cod. fornitore:	368432
Cod. cliente:	6126162
Vs. p. IVA:	IT00744460155
Contatto:	Cirino Castiglia
Tel.:	09352/18-5136
Fax:	0711/811-5171372



Committente:
Bosch Rexroth S.p.A.
S.S. Padana Superiore 11, 41
I-20063 CERNUSCO SUL NAVIGLIO MI

001-205320

308768

Tipo di ordine: riparazione
N° colli: 1
VERPACKUNG-KT DKCXX.X-100 KARTON 1 480x330x190 MM HU: 342515551103972643

Spedizioniere: UPS Süd/Ostdeutschland Distrikt

Condizioni di fornitura: DAP (INCOTERMS 2020) per quanto riguarda il trasfer. del rischio benannte Lieferadresse, incluse spese di imballaggio

Peso lordo complessivo: 7,000 KG
Peso netto complessivo: 6,250 KG

NOTE:

PLEASE FIND THE REPAIR-REPORT(S) FOR THE REPAIRITEMS TOGETHER WITH THE DELIVERY-NOTE IN THE CORRESPONDING DOCUMENT-BAG!

Pos.	Materiale/Definizione	Qtà	Peso
000103	R911295322 APPARECCHIO REGOLAZIONE HMD01.1N-W0020-A-07-NNNN	1 PZ	6,250 KG
	N° di serie:	(7260111109873)	
	N° articolo cliente:	AZ 5840	
	N° d'ordine WE/Posiz:	4500648057 del 05.11.2022	
	N° d'ordine AG/Pos.:	4500648057	
	Data d'ordine AG:	10.11.2022	
	Ordine di:	Massimo Cesati	

Bolla di consegna

N° documento/Data: 8027394186 /
28.11.2022

Pos.	Materiale/Definizione	Qtà	Peso
	N° merci statistico.: Paese produttore:	85044088 DE	

This spare part or replacement device is only intended for use in and systems already in operation.

The technical status at the time of placing the machine or system on the market applies.

Observe the directives and standards applicable to the product and the application as well as local regulations at the place of operation.

It is absolutely necessary to check each shipment immediately upon receipt. All transportation damages must be documented at once on the carriers freight papers. Concealed damages must be reported within 5 days after receipt of the merchandise.

Bosch Rexroth .Electric Drives and Controls, offre un supporto Service professionale con presenza in quasi tutti i paesi del mondo. Chiediamo il Vostro aiuto e cooperazione per far modo che il nostro supporto Service possa essere ottimizzato ed adeguato alle necessità dei nostri clienti in tutto il mondo. Vi preghiamo di informarci al seguente indirizzo www.boschrexroth.com/endverbleibsmeldung dove e quali Vostre macchine, dotate dei nostri componenti e sistemi nel settore degli azionamenti elettrici e controlli, vengono utilizzate nei diversi paesi del mondo.

Please note that from 1 April 2015, orders under 100 Euro becomes a minimum quantity surcharge in the amount of 30 Euro will be charged.

Per evitare tale costo, utilizzate le possibilità offerte dall Rexroth Store all'indirizzo https://store.boschrexroth.com/?cclcl=de_DE.

Bosch Rexroth AG - D-97813 Lohr

Result Report / 29-11-22

Bosch Rexroth S.p.A.
S.S. Padana Superiore 11, 41
20063 CERNUSCO SUL NAVIGLIO MI
ITALIEN

Serv.not./date: 941276998 /15-11-22
Number/Pos.: 1014371649 /000103
Order no./date: 4500648057 /10-11-22
Customer no: 6644206
Order: SDD
Referenz-Nr.:
Analyzing dep.: DC-AE/SVC432
Processed by: Cirino Castiglia
Tel: 09352/18-5136
Fax: 0711/811-5171372
Email: cirino.castiglia2@boschrexroth.de

Page 1 / 2

We hereby notify you of the finding with regard to the following items:

Quant.	Material Orig. material code addl. customer info	Description FD	Serial no.
0000001	R911295322	HMD01.1N-W0020-A-07-NNNN 23.11.2011	7260111109873

Customer material no.:

Order reason: IA-elec.drivesrepairing and product overhaul contr.-repairing in-house
Order description:
Customer report: without fault note
Report description: without error discreption
Delivery condition : Visually OK

Subassembly: R911297782 KONDENSATOR (EL.) \$ SC___1U_C__35V+-10&
Component position: C78
Fault location: Component
Type of fault: burnt

After power switch on unit shows on display error code F8069.
=> SMD-Capacitor C78 on PCB PDD02 burned
=> +/- 15 Voltage faulty

We carried out a product overhaul with the above mentioned component. During the product overhaul all wearing parts were renewed. The product is technically as good as new.

Calculation type: Repair

Result report / 29-11-22

Serv.not./date: 941276998 /15-11-22
Order no./Pos.: 1014371649 /000103

Page 2 / 2

The following standardized repair process has been carried out:

- Reproduction of error notification (if data is available), by visual inspection and function test with control voltage
- Compare current device configuration with default configuration and record deviations
- As required:
 - Mechanical cleaning with vacuum drying
 - Replacement of defective components
 - Implementation of hardware modifications
 - Firmware release update
- Check of the control section
- Check of the data amplifier and reloading
- Check of the power electronics and, if required, perform power balance
- Checked protection monitoring and readjusted
- Load test of the controller on the appropriate generation of motor
- Voltage and insulation test according to VDE 0160 if specified
- Long-time heat test over several hours
- Resetting of user parameters to specified basic parameters
- Documentation and archiving of all repair and quality-related data
- Documentation of the repair work on the name plate

Additional activities in the context of a product overhaul (PO):

Replacement of electronic and mechanical wearing parts with new parts:

- Fans
- Power semiconductors
- Output buffers (electrolytic capacitors)
- Electromechanical switching elements

Finally, a PO label for identifying the device as having been revised will be applied near the device name plate.

Incoming goods: 15-11-22
Completion of repair procedure: 28-11-22