Design-Release: 2013-06-03 Thomas.Peter
Function-Release: 2013-06-03 Claudia.Militello
Geardata-Release: ———— not required
SAP-Release: 2013-06-13 Hartmut.Kobald

Document Status: approved

DF-DF
H13/2

F1
H1/2

F1
10:1
J5/2

LS-LS
H13/2

L1, S1
F6/2
S1

S1
E3/2

L1
E3/2

K-K
H12/1

M-M
H12/1

R-R
H13/2

CP1-CP1
H13/2
2:1

CP2-CP2
B8/2

CP
H13/2
2:1

CP3-CP3
H13/2
2:1

RELATED TO Ø23 FOR BOLT HEAD LOCATION

Rueckzugsriefen
zulaessig bis Rmax 25
RETRACTION MARKS
PERMISSIBLE UNTIL Rmax 25

306163

GCG 803001	0	<M>				
	2	<C>				
	0	<M>	d	-	35981 See sheet 1 and 4	2013-05-29
GN 3010	0	<C>	c	-	250/5454 See sheet 5	2013-05-15
	0	<M>	b	-	250/5390 See sheet 3 and 4	2012-12-17
CAD Pro/Engineer			a	1	250/5369 KYL "MACHINING START AND END BETWEEN H8 AND H10" was "MACHINING START AND END BETWEEN H10 AND H12"	2012-11-12
			-	-	250/5247 SPECIFICATION MATURITY LEVEL 3 APPROVED	2012-06-14

Maßstab / SCALE: M: 1:1 (--)

Buchst. Anzahl / CHANGE NUMBER LETTER — Aend.-Nr. / CHANGE REQUEST NO. — Aenderung / MODIFICATION —nur mittels CAD zulaessige PMEA-aenderungen— —ONLY ALLOWED BY CAD-CHECK PMEA— — Datum / DATE

Allgemeintoleranzen fuer Laengenmasse, Form und Lage ISO 2768 - mK gespruehte Kanten, Radien und Winkelmasse ISO 2768 - v
GENERAL TOLERANCES FOR LINEAR DIMENSIONS, FORM AND POSITION ISO 2768 - mK CHAMFERS, RADII AND ANGULAR DIMENSIONS ISO 2768 - v

Informationen auf dieser Zeichnung sind ohne Angaben zu Verwendung und Freigabe unverbindlich!
INFORMATION ON THIS DRAWING PROVIDED WITHOUT OBLIGATION OF USAGE AND RELEASE ARE NOT SHOWN.

Auswertung der Gestaltmessung erfolgt nach der Gauss-Methode (arithmetischer Mittelwert)
EVALUATION OF THE CHARTER MEASUREMENT IS CARRIED OUT ACCORD. TO THE GAUSS METHOD (ARITHMETICAL MEAN VALUE)

Form- und Lagetoleranzung FORM AND POSITION TOLERANCES: ISO 1101
Toleranzung TOLERANCING: ISO 8015
Oberflächenangaben SURFACE TEXTURE: DIN 4760
Werkstückkanten BREAK EDGES: ISO 13715

Werkstoff / MATERIAL: *

Haertung / HEAT TREATMENT: SEMI-FINISHED
Gesamtoberflaeche / SURFACE AREA: 1256446 mm²
Masse / MASS: 9.302 kg
Schutzvermerk nach DIN 34 beachten / PROTECTION PER ISO 16016

Benennung / ITEM NAME: Kupplungsgehaeuse / CLUTCH HOUSING
Ersatz fuer / SUBSTITUTE FOR: -

Artikel-Nr. / ITEM NO.: 2500332100
CAD-Model: 2500332100
Blatt/SHEET 1 von/OF 5 Massstab/Scale 1:2 Format A0

ENGINEERING DATA	CHECKED BY	
Aend. / Gepr. / Norm / MODE	Lehmann	
	Lehmann	

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