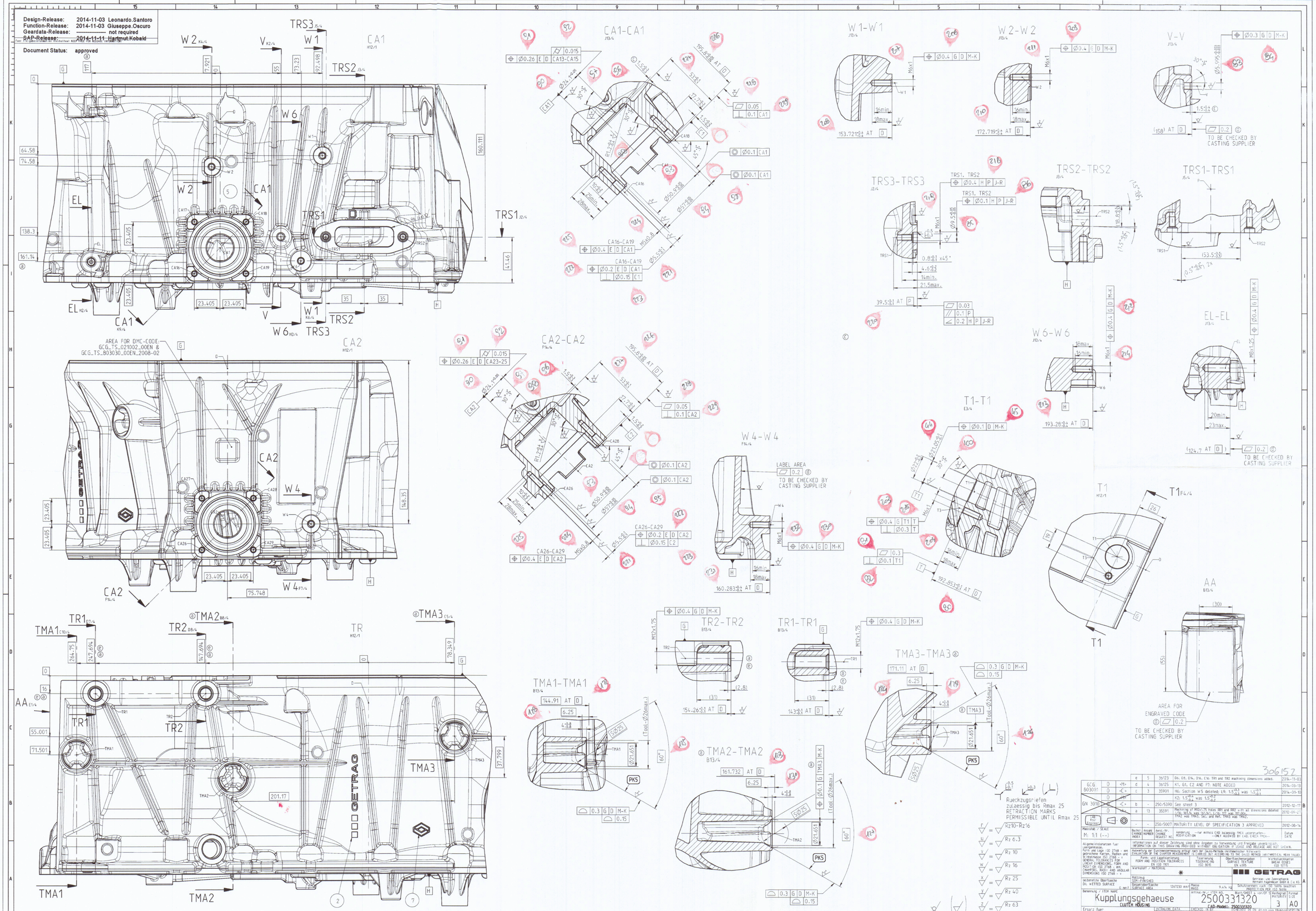
Design-Release:	2014-11-03	Leonardo.Santoro
Function-Release:	2014-11-03	Giuseppe.Oscuro
Geardata-Release:	———	not required
SAP-Release:	2014-11-11	Hartmut.Kobald

Document Status: approved



GCG B03001	0		e	5	36723	Ds, D8, D14, D16, C16: TR1 and TR2 machining dimensions added.	2014-11-03
	0		d	4	36725	K1, G1, C2 AND F7: NOTE ADDED	2014-03-13
	0		c	3	35901	H6: Section W5 deleted; L9: 1.5 was 1.5	2014-01-10
	0					K2: 1.5 was 1.5	
GN 3010	0		b	-	250/5390	See sheet 3	2012-12-17
	0		a	13	35591	Machining of M12x1.75 holes M81 and M80 with all dimensions deleted (C8, M14, M80, M14.1, C-D6, T1) was T1.DEL; TR2 was TMA3. Sec. and Ref. TMA3 was TMA2.	2012-09-27
							2012-06-14

Scale: M: 1:1 (—)

MATURITY LEVEL OF SPECIFICATION 3 APPROVED

Index | Aenderungsnummer / CHANGE REQUEST NO. | Aenderung / MODIFICATION — nur mittels CAD zulaessig / ONLY ALLOWED BY CAD CHECK IMAGE | Datum / DATE

Allgemeintolerancen fuer Laengenmasse: Form und Lage ISO 2768 - mK gebrochene Kanten, Radien und Winkelmasse ISO 2768 - m
GENERAL TOLERANCES FOR LINEAR DIMENSIONS, FORM AND POSITION ISO 2768 - mK CHAMFERS, RADII AND ANGULAR DIMENSIONS ISO 2768 - m

Informationen auf dieser Zeichnung sind ohne Angaben zu Verwendung und Freigabe unverbindlich.
INFORMATION ON THIS DRAWING PROVIDED WITHOUT OBLIGATION OF USAGE AND RELEASE ARE NOT SHOWN.

Auswertung der Durchmessermessung erfolgt nach der Gauss-Methode
EVALUATION OF THE DIAMETER MEASUREMENT IS CARRIED OUT ACCORDING TO THE GAUSS METHOD (ARITHMETICAL MEAN VALUE)

Form- und Lagetolerierung FORM AND POSITION TOLERANCES EN ISO 1101 | Tolerierung TOLERANCING ISO 8015 | Oberflaechenangaben SURFACE TEXTURE EN 4287 | Kantenbearbeitung BREAK EDGES ISO 13715

Werkstoff / MATERIAL: *

Haertung / CASE HARDENED: —

benetzte Oberflaeche / WETTED SURFACE: —

Gesamtoberflaeche / SURFACE AREA: 1267230 mm² | Masse / MASS: 9.4 kg

Benennung / ITEM NAME: Kupplungsgehaeuse / CLUTCH HOUSING

Ersatz fuer / SUBSTITUTE FOR: —

Artikel-Nr. / ITEM NO.: 25003331320

CAD-Model: 25003331320

Blatt-/Anzahl / Sheet / No. of sheets: 3 | Reifegrad / MATURITY: 3 | Format / SIZE: A0

GETRAG
Getriebe- und Zahnradfabrik Hermann Hagenmeyer GmbH & Cie KG
Selbstverrinnen nach ISO 16015 beachten / PROTECTION PER ISO 16015

DATUM/DATE: 2014-11-03 | CHECKED: G.OSCURO | DRAWN: L.SANTORO | MODEL: L.SANTORO

DATUM/DATE: 2014-11-03 | CHECKED: G.OSCURO | DRAWN: L.SANTORO | MODEL: L.SANTORO

DESIGN: L.SANTORO

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