



# KREBS & RIEDEL

## Schleifscheibenfabrik GmbH & Co. KG



KREBS & RIEDEL Schleifscheibenfabrik GmbH & Co. KG  
Postfach 1233 • 34381 Bad Karlshafen

Magna PT S.p.A.  
Plant Modugno (Bari)  
Via dei Ciclamini, 4  
70026 MODUGNO (BA)  
ITALIEN

Customer : 7198-67  
Order # : 20110632  
Date : 19.11.20/ds

*187 761*

*SS000 42745*

Date shipped: 25. JAN. 2021

Mr Lisco Emanuele

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### Delivery note

Your order : 2020-P2001- 0001576

dated 10.11.20

Item #	Product description	pieces ordered	pieces shipped
20110632 1	Krebs & Riedel Product # : 150031 751 CBN - grinding wheel 14A1 - recoating segmented on steel hub 497 x 23 x203 21B 107 X 26 VP8116-150 125m/s active layer : 5,50 active width : 17,00 hub dia (J) : 300,00 hub slope : 45,00° for customer Magna PT, Bari Plant with Junker standard bore ring with test certificate HFB-094 According to drawing C4059 Item 1+2+3 = one set according to drawing C-4613 useable layer thickness: 5,0 mm Customer code: <u>SLA-329027</u> Riferimento: CO-KR-L 200701	2	<i>(1)</i>
20110632 2	Krebs & Riedel Product # : 150032 751 CBN - grinding wheel 14A1 - recoating segmented on steel hub 494 x 95 x203 21B 107 X 26 VP8116-150 125m/s active layer : 6,05 active width : 92,00 hub dia (J) : 300,00 VE4: Not permitted for use on not totally enclosed machines for customer Magna PT, Bari Plant with Junker standard bore ring with test certificate HFB-094 According to drawing C4057 Item 1+2+3 = one set according to drawing C-4613 useable layer thickness: 5,0 mm Customer code: <u>SLA-329027</u> Riferimento: CO-KR-L 200701	2	<i>(1)</i>

*Soldo 19925*

Cod.For. 31010632  
 10.11.2021

HFB-410 / 2014



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### Delivery note

Your order : 2020-P2001- 0001576

dated 10.11.20

Item #	Product description	pieces ordered	pieces shipped
20110632 3	Krebs & Riedel Product # : 158424 799 CBN - grinding wheel - custom shape - recoating segmented on steel hub 500 x 39 x203 21B 107 X 26 VP8116-150 125m/s Layer 1: 21B 107 X 26 VP8116-150 Layer 2: 21B 107 X 26 VP8116-150 active layer : 5,50 for customer Magna PT, Bari Plant with Junker standard bore ring with test certificate HFB-094 According to drawing C4597 Layer 1: 14,0/8,00 - Layer 2: 14,8/5,53 Item 1+2+3 = one set according to drawing C-4613 Customer code: <u>SLA-329027</u>	2	1

Ordered by : IPR MACCHINE S.R.L.  
Via Tirreno, 151  
10136 TORINO  
ITALIEN

Packages	Packing	Shipping	Net weight	Gross weight
1 pallet	8x65x70cm	trailer	174 kg	211 kg

Il materiale è stato spedito dirretamente al cliente  
Magna PT Spa-Plant Modugno (Bari)-Via dei Ciclamini,4  
70026 Modugno(BA)-Italien -per ordine e conto della  
IPR Macchine S.r.l.,V.Tirreno 151-IT-10136 Torino-  
secondo Vs.consignment Nr. 5500042745 del 01.03.19  
->Pos.00046 - Sched.Nr. 3 del 04.11.2020 - Vs COD.

HFB-410/2014

Bremer Straße 44 • 34385 Bad Karlshafen • Telefon: +49 5672 184 0 • Telefax: +49 5672 184 218 • mail@krebs-riedel.de • www.krebs-riedel.de

KREBS & RIEDEL Schleifscheibenfabrik GmbH & Co. KG, Sitz Bad Karlshafen Amtsgericht Kassel, HRA 12042  
Komplementär K&R Schleifscheibenfabrik Verwaltungsgesellschaft mbH, Sitz Bad Karlshafen Amtsgericht Kassel, HRB 9000  
Geschäftsführer:  
Jost Riedel  
Dr. Ingo Kuhl

Commerzbank AG  
(BLZ 520 800 80) Kto.-Nr. 124 497 00  
IBAN: DE39 5208 0080 0012 4497 00  
SWIFT-BIC: COBA DEFF XXX

Kasseler Sparkasse  
(BLZ 520 503 53) Kto.-Nr. 118 007 005  
IBAN: DE88 5205 0353 0118 0070 05  
SWIFT-BIC: HELA DEF1 KAS

UST-IdNr.: DE 112 889 866  
VerbundVolksbank OWL eG  
(BLZ 472 601 21) Kto.-Nr. 111 140 700  
IBAN: DE 21 4726 0121 0111 1407 00  
SWIFT-BIC: DGPB DE3M XXX



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Your order : 2020-P2001- 0001576

dated 10.11.20

Item #	Product description	pieces ordered	pieces shipped
	SLA-329027 Pacco Mola IS1 (SLA328667) Rigenerato, secondo Vostro DDT Nr. 1734 del 04.11.2020		

Terms of payment : 120 days after date of invoice; on the 15th of following month (IPR)  
Delivery terms : Packing included free domicile (DAP)

Bremer Straße 44 • 34385 Bad Karlshafen • Telefon: +49 5672 184 0 • Telefax: +49 5672 184 218 • mail@krebs-riedel.de • www.krebs-riedel.de

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Geschäftsführer:  
Jost Riedel  
Dr. Ingo Kuhl

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(BLZ 520 503 53) Kto.-Nr. 118 007 005  
IBAN: DE88 5205 0353 0118 0070 05  
SWIFT-BIC: HELA DEF1 KAS

USt-IdNr.: DE 112 889 866  
VerbundVolksbank OWL eG  
(BLZ 472 601 21) Kto.-Nr. 111 140 700  
IBAN: DE 21 4726 0121 0111 1407 00  
SWIFT-BIC: DGPB DE3M XXX

## PRECAUTIONS AGAINST LIKELY HAZARDS

### Noise

- Ear protection complying with EN352 is recommended for all applications where the workpiece or machine is hand-held, irrespective of the noise level.
- Ensure that the correct abrasive product is selected. An unsuitable product can produce excessive noise.

### Vibration

- Processes where the workpiece or machine is hand-held can cause vibration injury.
- Action needs to be taken if tingling, pins and needles or numbness is experienced after 10 minutes continuous use of the abrasive product.
- The effects of vibration are more pronounced in cold conditions so keep the hands warm and exercise hands and fingers regularly. Use modern equipment with low vibration levels.
- Maintain all equipment in good condition and stop the machine and have it checked if excessive vibration occurs.
- Use good quality abrasive products and keep them in good condition during their life.
- Maintain mounting flanges and back-up pads in good condition and replace if worn or distorted.
- Do not grip the workpiece or machine too tightly and do not exert excessive pressure on the abrasive product.
- Avoid continuous use of the abrasive product.
- Use the correct product. An unsuitable product can produce excessive vibration.
- Don't ignore the physical symptoms of vibration - seek medical advice.

## DISPOSAL OF ABRASIVES

- Used or defective abrasives should be disposed in accordance with local or national regulations.
- Further information can be obtained from Voluntary Product Information provided by the supplier.
- Be aware that the abrasive product may be contaminated with material from the workpiece or process after use.
- Disposed abrasive products should be damaged to prevent them from being taken from waste skips and re-used.

### IMPORTANT NOTICE

Every effort has been made to ensure that all information supplied in this leaflet is accurate and up to date. We cannot accept, however, responsibility for any error or omission, nor for any consequential loss or damage so arising (E & OE).

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## SAFETY RECOMMENDATIONS FOR THE USE OF ABRASIVE PRODUCTS

### PASS ON THIS LEAFLET TO THOSE USING THE ABRASIVE PRODUCT

The recommendations contained in this leaflet should be followed by all users of abrasive products in the interests of their personal safety

## GENERAL PRINCIPLES OF SAFETY

Abrasive products improperly used can be very dangerous.

- Always follow the instructions provided by the abrasive product and machine supplier.
- Ensure that the abrasive product is suitable for its intended use. Examine all abrasive products for damage or defects before mounting.
- Follow the correct procedures for handling and storage of abrasive products.

Be aware of the hazards likely during the use of abrasive products and observe the recommended precautions to be taken:

- Bodily contact with the abrasive product at operating speed
- Injury resulting from product breakage during use
- Grinding debris, sparks, fumes and dust generated by the grinding process
- Noise
- Vibration

Use only abrasive products conforming to the highest standards of safety. The following EN standards provide the essential safety requirements for relevant abrasives products:

- EN 12413 for Bonded Abrasives
- EN 13236 for Superabrasives
- EN 13743 for Specific Coated Abrasives (vulcanised fibre discs, flap wheels, flap discs and spindle-mounted flap wheels).

Never use a machine that is not in good working order or one with defective parts.

Employers should carry out a risk assessment on all individual abrasive processes to determine the appropriate protective measures necessary. They should ensure that their employees are suitably trained to carry out their duties.

This leaflet is only intended to provide basic safety recommendations. For more detailed information on the safe use of abrasive products, reference to our comprehensive Safety Codes is strongly recommended.

These are available from FEPA or your National Trade Association:

- FEPA Safety Code for Bonded Abrasives and Precision Superabrasives
- FEPA Safety Code for Superabrasives for Stone and Construction
- FEPA Safety Code for Coated Abrasives

