

Load-No.: 50880

EDI - ASN Note
 (VDA 4912)
 Vendor -Plant: 0100 -Plant: 100 Receiver -Plant: 100 Unloading Area: 14248
 -No.: 91001108 -No.: 14550700 -No.: 14550700 place of storage:
 Firma: GETRAG S.p.A. Consumption: Truck
 Daimlerstr. 11 Zona Industriale Dispatch Type: Schweitzer GmbH & Co.
 D-58840 PLETTENBERG I-70025 MODUGNO I-70025 MODUGNO Forw. Agent Name: 16070077
 -Number: 14.995 KG
 VAT-No.: DE123840478 VAT-No.: IT04886850728 Gross Weight:

| ASN-No | -Pos | Sup. Ref. No. Cust. | Quant. | UM | V/G | Name of delivery | Purch. Ord. Nr. |
|------------|--------|-----------------------------------|--------|----|-----|----------------------|-----------------|
| 80446981 | 000010 | 2501363991 | 1.800 | PC | S | DOPPELRAD 2./RW.GANG | |
| 18.01.2018 | | 033913-900 | 900 | PC | S | COATA 17 | |
| | | CC: 180004793 | 900 | PC | S | | |
| | | CC: 180004790 | 900 | PC | S | | |
| | | CC: 2 | | PC | S | HESON KLEIN/PO1590 | |
| | | Cast-Number: 605778 | | | | | |
| | | UC-Material: L041510010 | | | | | |
| | | Text: Engineering Change Status - | | | | | |
| | | Text: Customer Change No. - | | | | | |
| | | Text: Supplier Index - | | | | | |

Quantità dichiarata: 1800
 Quantità effettiva: 1800
 Tipo imballaggio: 4
 Conformità alle schede d'imballo: OK
 Data controllo: 22.01.18
 Firma: DAN74

| ASN-No | -Pos | Sup. Ref. No. Cust. | Quant. | UM | V/G | Name of delivery | Purch. Ord. Nr. |
|------------|--------|-----------------------------------|--------|----|-----|--------------------|-----------------|
| 80446986 | 000010 | 2501422091 | 2.250 | PC | S | ZAHNRAD 2.GANG | |
| 18.01.2018 | | 033914-900 | 750 | PC | S | COATA A | |
| | | CC: 180004650 | 750 | PC | S | | |
| | | CC: 180004641 | 750 | PC | S | | |
| | | CC: 180003472 | 750 | PC | S | 196 173 | |
| | | CC: 3 | | PC | S | HESON KLEIN/PO1590 | |
| | | Cast-Number: 234713 | | | | | |
| | | UC-Material: G039740020 | | | | | |
| | | Text: Engineering Change Status - | | | | | |
| | | Text: Customer Change No. - | | | | | |
| | | Text: Supplier Index - | | | | | |

Quantità dichiarata: 2250
 Quantità effettiva: 2250
 Tipo imballaggio: 3
 Conformità alle schede d'imballo: OK
 Data controllo: 22.01.18
 Firma: DAN74

| ASN-No | -Pos | Sup. Ref. No. Cust. | Quant. | UM | V/G | Name of delivery | Purch. Ord. Nr. |
|------------|--------|-----------------------------------|--------|----|-----|--------------------|-----------------|
| 80446990 | 000010 | 2501364391 | 2.800 | PC | S | SCHALTRAD 4.GANG | |
| 18.01.2018 | | 033916-900 | 700 | PC | S | COATA I | |
| | | CC: 180004649 | 700 | PC | S | | |
| | | CC: 180004643 | 700 | PC | S | | |
| | | CC: 180003572 | 700 | PC | S | 196 176 | |
| | | CC: 180003503 | 700 | PC | S | HESON KLEIN/PO1590 | |
| | | CC: 4 | | PC | S | | |
| | | Cast-Number: 234712 | | | | | |
| | | UC-Material: G039740010 | | | | | |
| | | Text: Engineering Change Status - | | | | | |
| | | Text: Customer Change No. - | | | | | |
| | | Text: Supplier Index - | | | | | |

Quantità dichiarata: 2800
 Quantità effettiva: 2800
 Tipo imballaggio: 4
 Conformità alle schede d'imballo: OK
 Data controllo: 22.01.18
 Firma: DAN74

GR: Quant. Check: Rating Check:

SEISSENSCHMIDT GmbH, Postfach 1520, D-58815 Plettenberg

Company
GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 Modugno

Artikel SCHALTRAD 4.GANG
(Part name / Désignation pièce)
Kd.-Zg.-Nr. 250.1.3643.91
(customer part number / No. du plan client)
Kd.-Auftr.-Nr. 30000001
(order no. / No. De commande)
Schmelzen-Nr. 234712
(heat number / No. de Coulee)

HBS-Teile.-Nr. 033916-900
(HBS-Part number: / N° du plan HBS)
Änderungsindex -
(draw. notific. index / indice du plan)
Lieferschein-Nr. 80446990/000010
(shipping advice no. / Bulletin de livraison)
Schmelzen-Knz.

Auftrag 1008738
(order no./ordre no.)
SAP UC-Material G039740010
(SAP UC-material/SAP UC-material)
Lieferdatum 01/02/2018
(shipping date / Date de livraison)

Stahllieferant Georgsmarienhütte GmbH
(steel mill / Aciérie)
Lieferspezifikation GCG 805000_02
(technical specification / Specification de livraison)

Werkstoff Z0MNCRS5
(steel grade / Qualité)

Herstellprozess E/VAK.
(process flow / Procédé fabrication)

Gießformat 240X240
(casting dim. / Dimension coulee)

Lieferzustand BG-Gegülht/ + FP
(delivery condition / Etat de livraison)

Rohmat.-abm. 55 Rund
(raw material dim. / Barre diamètre)

Stückzahl 2.800
(quantity / Quantité)

Schmelzanalyse (cast analysis / Analyse de coulée)

| %C | %Si | %Mn | %P | %S | %Cr | %Mo | %Ni | %Cu | %Sn | %Al | %V | %B | %Ti | %Nb | %W | %Co | %Sb | %As | %Pb | %Te | %Ca | %N | ppm H | ppm O |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0.2000 | 0.1400 | 1.2400 | 0.0150 | 0.0250 | 1.1700 | 0.0500 | 0.1600 | 0.1500 | 0.0110 | 0.0340 | 0.0060 | 0.0003 | 0.0020 | 0.0090 | 0.0000 | 0.0000 | 0.0017 | 0.0060 | 0.0010 | 0.0000 | 0.0006 | 0.0120 | 1.4000 | 7.0000 |

Härbarkeit (hardenability / valeurs de trempabilité)

| mm | 1 | 1,5 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 13 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | | | |
|-----|------|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|------|------|------|------|------|------|------|--|--|--|
| HRC | 0.00 | 45.60 | 0.00 | 44.80 | 0.00 | 43.40 | 0.00 | 40.30 | 0.00 | 37.10 | 0.00 | 34.80 | 33.10 | 32.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | |

| | | | | | |
|------|------|---|------|--|------|
| Fdyn | 0.00 | - | 0.00 | DI-Wert (DI value / diamètre idéal) | 0.00 |
|------|------|---|------|--|------|

Metallographische Prüfungen (metallographical test / Examens métallographiques)

| | | | |
|--|------------------------|--|-------|
| Getüfte (part name / Désignation pièce) | FERRIT-PERLIT | Randentkohlung (decarburation / Décarburation) | 0.000 |
| Korngröße (grain size / grosseur de grain) | Prim. 6 - 8 Sek. 8 - 9 | | |

Mechanische Eigenschaften (mechanical properties / propriétés mécaniques)

| | |
|--------------------------------|-----------------------------------|
| RM (N/mm ²) | Rp0.2 (N/mm ²) |
| 0.00 - 0.00 | 0.00 - 0.00 |

| | |
|--------------|--------------|
| A (%) | Z (%) |
| 0.00 - 0.00 | 0.00 - 0.00 |

Oberflächenhärte (surface hardness / dureté superficielle)

| | | | |
|--|-------|-------|----|
| Vorschrift (specification / Specification) | 152.0 | 201.0 | HB |
| Ergebnis (result / Résultat) | 155.0 | 170.0 | HB |

Kernhärte (core hardness / dureté centre)

| | | |
|--|------|------|
| Vorschrift (specification / Specification) | 0.00 | 0.00 |
| Ergebnis (result / Résultat) | 0.00 | 0.00 |

Einsatzhärtungstiefe (case hardening depth / cémentation gravité)

| | |
|---------------|-----------|
| Av (J) | bei T(°C) |
| 0.00 - 0.00 | 0.00 |

| | | | | |
|--|------|---|------|----|
| Vorschrift (specification / Specification) | 0.00 | - | 0.00 | mm |
| Ergebnis (result / Résultat) | 0.00 | - | 0.00 | mm |

| | |
|--|------|
| Reinheitsgrad (degree of purity / Degré de Pureté) | K3=0 |
| Umformgrad : 24, 2-fach | |

EDI - ASN Note
(VDA 4912)

Vendor -Plant: 0100
-No: 91001108

Firma
SEISSENSCHMIDT GmbH
Daimlerstr. 11
D-58840 PLETTENBERG

VAT-No.: DE123840478

Receiver -Plant: 100
-No.: 14550700

GETRAG S.p.A.
Via dei Ciclamini, 4
Zona Industriale
I-70026 MODUGNO

VAT-No.: IT04886850728

Unloading Area: 14248

place of storage:

Consumption:

Dispatch Type: Truck

Forw. Agent Name: Schweitzer GmbH & Co.

-Number: 16070077

Gross Weight: 14.995 KG

ASN-No -Pos Sup. Ref. No. Cust. Quant. DM V/G Name of delivery Purch. Ord. Nr.
-Date Suppl. Ref. No. Vend. Add. Data Vendor
Pack. Mat. -Quant. - Number Cust. -Number Vendor Consignment

***** E N D *****

Load-No.: 50880

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GR:

Quant. Check:

Rating Check:

